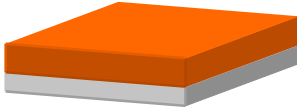
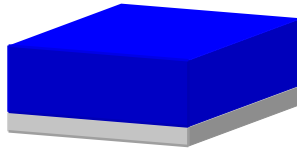
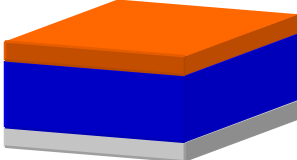




Vinyl Coated Steel (VCS) material options and specifications

Coating Type		Specification	Standard	Available
Orange Vinyl		Hardness	75 Shore A	special order
		Steel gauge	14ga, 12ga	16ga, 10ga
		Steel thickness mm	2mm, 2.8mm	1.6mm, 3.6mm
		Overall thickness (in)	.25"	0.13" - 0.38"
		Overall thickness (mm)	6mm	3mm - 9.5mm
Blue Foam		Hardness	80 Shore "00"	special order
		Steel gauge	14ga, 12ga	10ga
		Steel thickness mm	2mm, 2.8mm	3.6mm
		Overall thickness (in)	.50"	0.38" - 0.75"
		Overall thickness (mm)	13mm	9.5mm - 19mm
Twincoat Vinyl		Hardness	Combination*	n/a
		Steel gauge	14ga, 12ga	10ga
		Steel thickness mm	2mm, 2.8mm	3.6mm
		Overall thickness (in)	.63"	0.50" - 0.75"
		Overall thickness (mm)	16mm	13mm - 19mm
Soft Black Vinyl (high COF)		Hardness	60 Shore A	n/a
		Steel gauge	12ga	special order
		Steel thickness mm	2.8mm	special order
		Overall thickness (in)	.25"	special order
		Overall thickness (mm)	6mm	special order
Red Vinyl Pantone 186 (Special Order)		Hardness	75 Shore A	special order
		Steel gauge	12ga	special order
		Steel thickness mm	2.8mm	special order
		Overall thickness	.25"	special order
		Overall thickness (mm)	6mm	special order

* Overall hardness for Twincoat material is not measured. Each material used in the Twincoat process has its own measurable hardness value.